

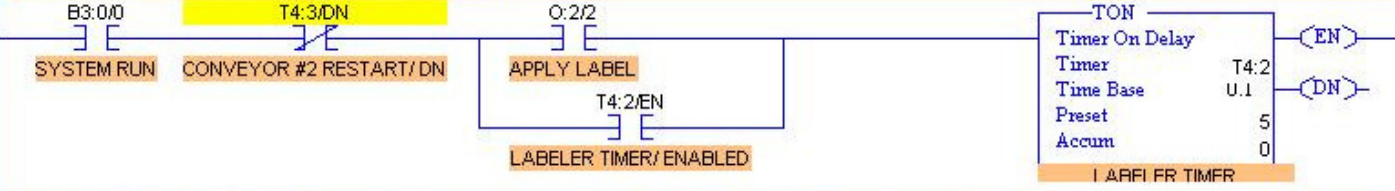
010

ALLOW SOME SHORT TIME FOR LABELER TO FINISH (MAINLY SO OUTPUT WILL HAVE TIME TO GO ON).



011

ALLOW 0.5 SECONDS FOR LABELER TO FINISH.



012

BYPASS THE "LABELER CASE PRESENT" PHOTOEYE ON RUNG 6 FOR 1.5 SECONDS FOR LABELED CASE TO CLEAR



013

RESET TIMERS WHEN NOT IN RUN MODE.



014

<END>